

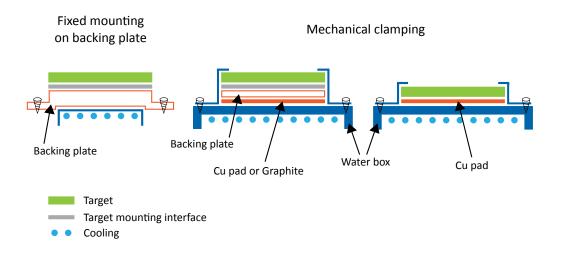


# materials SPUTTERING TARGETS

• Mounting of Sputtering Targets..... D 21



## Mounting of Sputtering Targets



#### MAIN MOUNTING CHARACTERISTICS

		ADHESIVE MOUNTING			MECHANICAL MOUNTING		
	Ag	In	InSnPb	Elastomeric	Elastomeric + Cu	Graphite Foil	Cu Pad
DC	••	•	•••	-	• • •	••	•••
RF	•••	•••	••	•	• • •	• •	• • •
High power DC >5 W/cm <sup>2</sup>	•	•	•••	-	•	••	• • •
High power RF >3 W/cm <sup>2</sup>	••	••	••	•	• •	• •	•••
Easy mounting	•	•	-	• • •	• •	•••	•••
Temperature compatibility	•	•	••	••	• • •	•••	•••
Mechanical adjustment	••	••	-	-	-	-	•••
Low cost	• •	-	-		• • •	• • •	•••



## TARGET MOUNTING IN NEYCO'S LABORATORY

Neyco offers a complete target bonding service on new or existing backing plates:

- Debonding or debrazing of your target
- Backing plate cleaning
- Target bonding: Cu/elastomeric bonding (200°C) or silver based mounting (150°C)
- Cleaning and packaging of the assembly with UHV quality



	ADVANTAGES	DISADVANTAGES
Cu based bonding	<ul> <li>Low price</li> <li>Very good thermal and electrical conductivities</li> <li>Excellent adhesion between many metals</li> <li>Suitable for low melting point target materials</li> <li>Suitable especially for fragile targets</li> </ul>	<ul> <li>No mechanical adaptation</li> </ul>
Ag based bonding	<ul> <li>All types of targets, including very fragile</li> <li>Good thermal and electrical conductivities</li> <li>Mechanical adjustment up to 0.4 mm</li> </ul>	<ul> <li>The cost of Ag metal</li> <li>Degrades over 150°C</li> </ul>

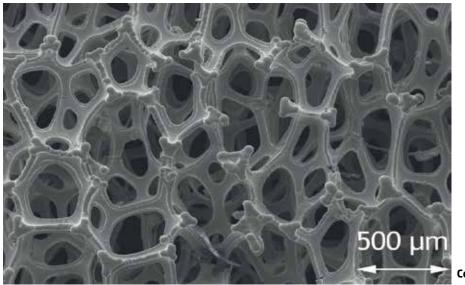
### **COPPER PADS FOR SPUTTERING**

NEYCO has developed sputtering pads, as a replacement of Indium, Graphite foils or other bondings, for clamped targets.

ADVANTAGES	DISADVANTAGES
<ul> <li>Excellent thermal and electrical conductivities</li> <li>High DC and RF power</li> <li>Low cost</li> <li>Mechanical adjustment up to 0.5 mm</li> </ul>	<ul> <li>Only for clamped targets</li> </ul>

#### **CHARACTERISTICS**

- 100% metallic
- Initial thickness 2 mm
- Purity 99.95+%
- Vacuum packed for a direct mounting in secondary vacuum
- 200 mm wide x length on request (up to 1000 mm)
- HV compatible



Copper foam pad

### **GRAPHITE PADS FOR SPUTTERING**

NEYCO offers you Graphite pads for sputtering. The size from ~500 mm wide x length on request. Thickness of 0.2 mm.

ADVANTAGES	DISADVANTAGES
<ul> <li>Good thermal and electrical conductivities</li> <li>Enabling high DC and RF power</li> <li>Temperature &gt; 250°C</li> <li>Low cost</li> </ul>	<ul> <li>Only for clamped targets</li> <li>No mechanical adjustment</li> </ul>

## SILVER-FILLED EPOXY BONDING CEMENT

Silver-filled epoxy cement is a silver-colored thick paste containing the optimum ratio of silver powder to epoxy resin for maximum thermal and electrical conductivity and mechanical strength. The catalyst is a clear to yellow liquid. Both the epoxy cement and the catalyst should be stored in a refrigerator. This will give a shelf life of 6 months.

#### **TYPICAL PROPERTIES OF EPOXY**

Volume resistivity	Less than 0.001 Ω.cm
Pot life (after catalyst addition)	30 min at 25℃
Use temperature	-50°C to 115°C
Packaging	114 g





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